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HOW TO INSTALL A MOLDED WINDOW FOR DG MOTORSPORTS STREET HARDTOPS

DGM Part Numbers 50-67-7130, 50-66-7130, 50-65-7130, 50-93-7130

Please follow these instructions to install any of our molded windows for hardtops.

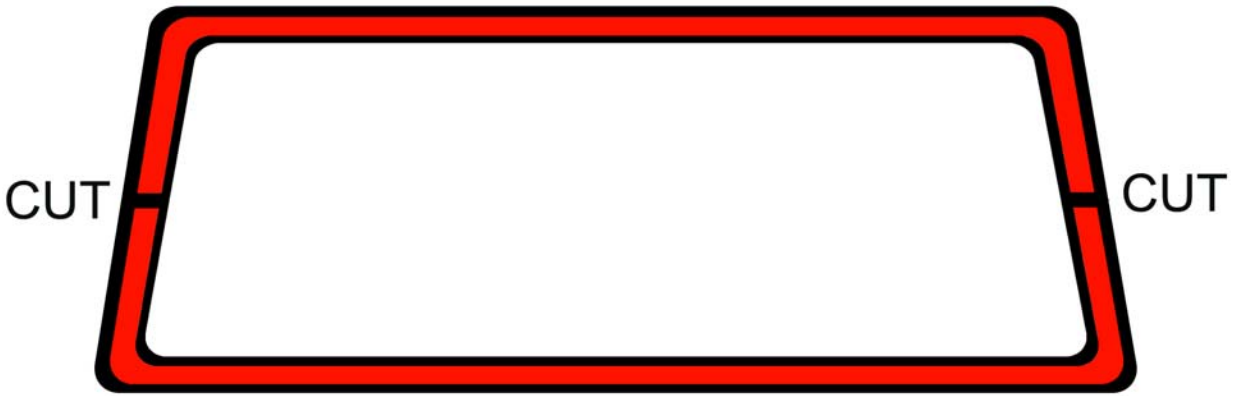
You will need:

- 3M VHB (Very High Bond) double-sided tape (we use 5/8 inch, however you can use 1/2 or 3/4 inch if that is what you can find) – available at most hardware and automotive supply stores. You will need enough to go around the rear window – 15 feet will be enough for any of our hardtops.

Instructions: DO ALL OF THIS AFTER YOU HAVE PAINTED YOUR HARD TOP

1. Use a high quality tape primer (we recommend 3M Primer 94), and thoroughly go over the hard top surfaces around the rear window. **DO NOT USE TAPE PRIMER ON THE WINDOW ITSELF – IT WILL DISSOLVE THE BLACK TRIM.** Let it dry completely.
2. Remove the red backing from the tape on one side, and carefully and slowly press the tape onto the hard top surface you just prepped. Place it about 1/4 inch from the outer edge of the window opening. Note: You should cut the tape into two sections, top and bottom. Please see the diagram on the next page. Be sure there are no gaps once you are finished.
3. Carefully place the window so it aligns nicely in the center. You will see about 1/4 inch around all of the edges – this is by design.
4. Slowly remove the backing from the other side of the tape, and firmly press the window into place. Press hard to ensure a good seal. **Full bond takes 72 hours.**

If you have any questions or need additional assistance, please call us at 760.433.7413 or email us at info@dgmotorsports.com.



RED/GRAY = TAPE